

**Amendments to the Specification:**

*Please amend numbered paragraph 39, as shown below:*

Optionally, a blower 192 may be disposed in the aperture ~~194~~ 190 for directing particulates from the machining envelope 118 into the hopper 120. The blower 192 may be adapted to provide negative air pressure inside of the housing 116 to promote sealing and to inhibit leakage of particulates.